

58034



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400221
Job Sheet 181774



Part No: RBT400221

Job Qty: 1 ea

Part Name: Drive Shaft Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/8/18

Job Tracking No:

Due Date: 8/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400221 REV 3A IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Small Fab-4	6	AUG 08 2018
110	QC	1 pcs	8/8/18	8/8/18	0.00	0.00	QC5	6	AUG 08 2018
130	Packaging	1 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3-2	9-89	AUG 10 2018
140	QC21-FG	1 Ea	8/8/18	8/8/18	0.00	0.00	QC21	9-89	AUG 10 2018

Part Op
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400221-PO	Drive Shaft Tool	1 Ea (1 ea)	90-Start up Operation	5099023

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT400221	1	2	0

Part Specifications

Specifications could not be found.

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Container No: S100160



Part: RBT400221

Job No: 181774

Serial No/Batch: S100160

Revision: 3A

Inspector:

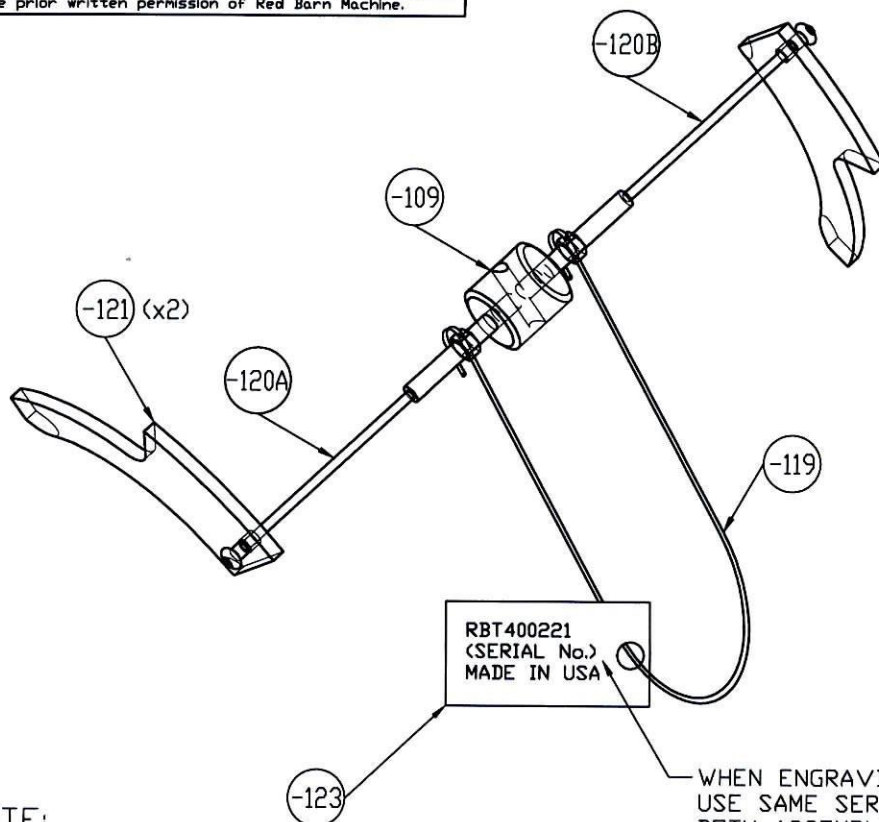
Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/08/18

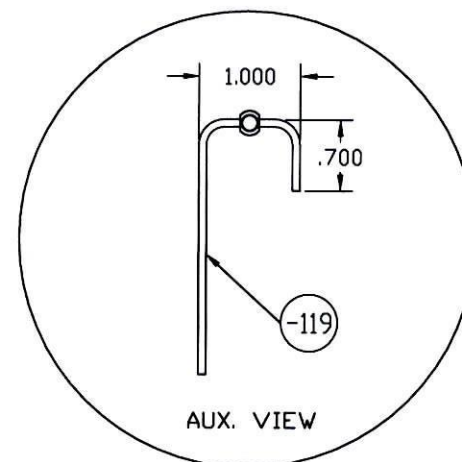
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NOTE:

TWO ABOVE ASSEMBLIES REQUIRED PER TOOL.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	UPDATED TITLEBLOCK & REVISION BLOCK, CH'D DWG NO. FROM 407-240-009-101, CH'D PG.#1 TO ASSY. VIEW, PG. #2 TO WIRE ASSY VIEW, MOVED -109 TO PG. #3, DELETED PG. #4.	6/4/09	RJC	
1	CH'D BOM P/N -121 MATERIAL FROM STEEL & FROM PLATE TO ROUND, PER D.W., ADDED NOTE SHEET 3 of 3.	11/3/09	RJC	
2	REMOVED GROOVE FROM P/N-109, ADDED NOTE P/N-120A & -120B ASSEMBLY PER R.W.	11/25/09	RJC	
3	CHANGED TURNBUCKLE ENDS FROM MS21260-009 R&L HAND THREAD. ALL BUY OUTS CHANGED FROM AMERICAN RIGGERS SUPPLY No. PER DAVE.	12/21/09	WP	RW
3A	CORRECTED MODEL USED ON FROM 207 TO 206 A & B	5/13/10	WP	DW



NOTES

1. RBT400221 REPLACES BELL TOOL No. 206-240-003-101

ASSY QTY	QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-109	2	TURNBUCKLE	STRESS PROOF	Ø3/4 x 1-5/8	3
			-119	2	WIRE	S.S.	Ø1/16 x 14 (WELDING ROD), BEND IN LOOP GOING THROUGH TURNBUCKLE END FITTINGS	1
			-120A	2	L/H WIRE ASSY.			2
			-120B	2	R/H WIRE ASSY.			2
1	1		-121		GRIPPER	4140 Q&T	Ø7 x 1/4 (MAKES 4)	3
1	1	B/D			AIR CRAFT CABLE	S.S.	Ø3/32; 7-19 strand; AIRCRAFT SPRUCE #05-03900	2
	1	B/D			L/H THREAD TURNBUCKLE END	S.S.	10-32 UNF; AIRCRAFT SPRUCE #MS21259-3 LH	2
1		B/D			R/H THREAD TURNBUCKLE END	S.S.	10-32 UNF; AIRCRAFT SPRUCE #MS21259-3 RH	2
1	1	B/D			BALL & SINGLE SHANK TERMINAL	-	Ø3/32 cable; AIRCRAFT SPRUCE #MS20664C-3	2
			-123	2	TAG	6061	.04 x 1 x 2	1

ASSY QTY
120A/120B

RED BARN MACHINE

TITLE
TOOL - DRIVESHAFT REMOVAL

DWG NO. **RBT400221** REV **3A**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE
TOLERANCES ON DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED <i>D. Hall</i>
FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT FINISH SPEC.
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 206 A & B
SCALE NTS	DATE 5-20-02	SHEET 1 of 3



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Inventory

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: RBT400221 Revision: PO Drive Shaft Tool																
100	Purchasing	S099029			1 pcs	0		Purchasing		Stock	8/3/2018	*				
Operation Totals:		1			1	0										
140	QC21-FG	S099023	181656		1 Ea	0	S099023	GA	Bin	Stock	8/3/2018	*				False
Operation Totals:		1			1	0										
Part Totals:		2			2	0										
Totals:		2			2	0										

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